Diagnostics

gSender 1.4.10

Environment

OS: Windows NT 10.0; Win64; x64
Homing: Enabled
Soft Limits: Disabled
Home Location: 3 (Front Left)
Report Inches: Enabled
Stepper Motors: Locked

Machine Profile

ID: 47
Company:
Name: SainSmart
Type:
Version: undefined
Limits:
   X Max: 400
   Y Max: 400
   Z Max: 78
Spindle/Laser: true
Laser Mode Enabled: false

Connection

Available Ports:
   0:
      port: COM8
      manufacturer: wch.cn
      inuse: false
Connected Port: COM8
Baudrate: 115200
Unrecognized Ports:
   0:
      port: COM1
      manufacturer: (Standard port types)
      inuse: false

GRBL Information

Type: Grbl
Firmware Version: N/A
MPos:
   a: 0.0000
   b: 0.000
   c: 0.000
   x: -249.50928
   y: -1406.2252799999999
   z: 34.40938
WPos:
   a: 0.0000
   b: 0.000
   c: 0.000
   x: 0.08128
   y: 0.08381999999999999
   z: 144.76221999999999
Sender Status:
   Modal:
      NULL
   Tool: NULL
Workflow State: idle
Homing Flag: false

<u>Preferences</u>

Jog Presets:

  Rapid:
    xyStep: 20
    zStep: 10
    aStep: 20
    xaStep: 20
    feedrate: 5000

  Normal:
    xyStep: 5
    zStep: 2
    aStep: 5
    xaStep: 5
    feedrate: 3000

  Precise:
    xyStep: 0.5
    zStep: 2.1
    aStep: 0.5
    xaStep: 0.5
    feedrate: 1000

Workspace Units: in

Laser: Disabled

Rotary: Disabled

EEPROM Values

Setting	Value
$0	10
$1	255
$2	3
$3	4
$4	0
$5	0
$6	0
$10	1
$11	0.010
$12	0.002
$13	1
$20	0
$21	1
$22	1
$23	3
$24	25.000
$25	15[0.000
$26	100
$27	15.000
$30	30000
$31	10000
$32	0
$100	200.000
$101	200.000
$102	200.000
$103	177.777
$110	4000.000
$111	4000.000
$112	3000.000
$113	1000.000
$120	750.000[
$121	750.000
$122	500.000
$123	20.000
$130	400.000
$131	400.000
$132	78.000
$133	9999.000

Recent Alarms

11/5/2024, 2:52:21 PM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
Input: N/A   Controller: Grbl

11/5/2024, 12:56:16 PM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
Input: N/A   Controller: Grbl

11/5/2024, 12:43:46 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 11:46:02 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 11:45:57 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 11:37:16 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 11:00:01 AM
Soft limit alarm. G-code motion target exceeds machine travel. Machine position retained. Alarm may be safely unlocked.
Input: N/A   Controller: Grbl

11/5/2024, 10:52:47 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 10:51:47 AM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
Input: N/A   Controller: Grbl

11/5/2024, 10:51:27 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/5/2024, 10:50:27 AM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly

recommended.
    Input: N/A   Controller: Grbl

11/5/2024, 10:50:22 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: $H   Controller: Grbl

11/5/2024, 10:49:07 AM
    Homing fail. The active homing cycle was reset.
    Input: $H   Controller: Grbl

11/5/2024, 10:43:44 AM
    Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
    Input: N/A   Controller: Grbl

11/5/2024, 10:43:34 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: $H   Controller: Grbl

11/5/2024, 10:41:21 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: $H   Controller: Grbl

11/5/2024, 10:40:19 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: $H   Controller: Grbl

11/5/2024, 10:39:30 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: N/A   Controller: Grbl

11/5/2024, 10:38:19 AM
    Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
    Input: $H   Controller: Grbl

11/5/2024, 10:33:51 AM
    Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
    Input: N/A   Controller: Grbl

11/5/2024, 10:33:46 AM
    Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
    Input: N/A   Controller: Grbl

11/5/2024, 10:33:03 AM
    Homing fail. The active homing cycle was reset.
    Input: $H   Controller: Grbl

11/5/2024, 10:31:23 AM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 3:47:01 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 3:44:52 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 3:43:55 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 3:41:48 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 3:40:05 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 3:38:00 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 3:37:00 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 3:33:56 PM
   Homing fail. The active homing cycle was reset.
   Input: $H   Controller: Grbl

11/4/2024, 3:33:56 PM
   Homing fail. The active homing cycle was reset.
   Input: $H   Controller: Grbl

11/4/2024, 3:23:40 PM
   Homing fail. The active homing cycle was reset.
   Input: $H   Controller: Grbl

11/4/2024, 3:23:11 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 3:22:53 PM
  Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
  Input: N/A   Controller: Grbl

11/4/2024, 3:19:34 PM
  Homing fail. The active homing cycle was reset.
  Input: $H   Controller: Grbl

11/4/2024, 3:17:27 PM
  Homing fail. The active homing cycle was reset.
  Input: $H   Controller: Grbl

11/4/2024, 3:04:35 PM
  Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
  Input: N/A   Controller: Grbl

11/4/2024, 2:18:37 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:18:22 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:17:01 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:16:00 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:12:56 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:12:12 PM
  Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:10:21 PM
  Homing fail. Could not find limit switch within search distances. Try increasing max travel, decreasing pull-off distance, or check wiring.
  Input: $H   Controller: Grbl

11/4/2024, 2:09:49 PM
  Homing fail. The active homing cycle was reset.
  Input: $H   Controller: Grbl

11/4/2024, 2:08:45 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:08:19 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:07:03 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:06:47 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:05:46 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:03:37 PM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
Input: N/A   Controller: Grbl

11/4/2024, 2:03:11 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:02:05 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:01:44 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
Input: $H   Controller: Grbl

11/4/2024, 2:00:59 PM
Homing fail. The active homing cycle was reset.
Input: $H   Controller: Grbl

11/4/2024, 2:00:00 PM
Homing fail. The active homing cycle was reset.
Input: $H   Controller: Grbl

11/4/2024, 1:56:46 PM
Homing fail. The active homing cycle was reset.
Input: $H   Controller: Grbl

11/4/2024, 1:55:50 PM
   Homing fail. The active homing cycle was reset.
   Input: $H   Controller: Grbl

11/4/2024, 1:54:15 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 1:53:15 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: N/A   Controller: Grbl

11/4/2024, 1:52:09 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 1:22:44 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 1:22:01 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 1:20:51 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/4/2024, 1:18:36 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: N/A   Controller: Grbl

11/4/2024, 1:17:35 PM
   Soft limit alarm. G-code motion target exceeds machine travel. Machine position retained. Alarm may be safely unlocked.
   Input: N/A   Controller: Grbl

11/4/2024, 1:15:58 PM
   Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/1/2024, 2:23:54 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 2:02:57 PM
   Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly

recommended.
   Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 1:54:59 PM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: (VECTRIC POST REV.)   Controller: Grbl

11/1/2024, 1:54:54 PM
Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.
   Input: (VECTRIC POST REV.)   Controller: Grbl

11/1/2024, 1:53:13 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

11/1/2024, 8:56:24 AM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 4:15:31 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 3:50:22 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 3:48:54 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 3:48:38 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 3:48:25 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 3:05:25 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

10/31/2024, 12:05:21 PM
Homing fail. Pull off travel failed to clear limit switch. Try increasing pull-off setting or check wiring.
   Input: $H   Controller: Grbl

<u>Recent Errors</u>

11/5/2024, 2:55:09 PM
   Grbl $' system command was not recognized or supported.
   Input: (VECTRIC POST REV.)   Controller: Grbl

11/5/2024, 12:43:27 PM
   More than one g-code command from same modal group found in block.
   Input: N/A   Controller: Grbl

11/5/2024, 12:43:27 PM
   More than one g-code command from same modal group found in block.
   Input: N/A   Controller: Grbl

11/5/2024, 11:55:17 AM
   Unsupported or invalid g-code command found in block.
   Input: (VECTRIC POST REVISION)   Controller: grblHAL

11/5/2024, 11:55:17 AM
   More than one g-code command from same modal group found in block.
   Input: N/A   Controller: grblHAL

11/5/2024, 11:55:17 AM
   More than one g-code command from same modal group found in block.
   Input: N/A   Controller: grblHAL

11/5/2024, 11:52:56 AM
   Missing the expected G-code word value or numeric value format is not valid.
   Input: N/A   Controller: grblHAL

11/5/2024, 11:22:35 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:22:33 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:01:13 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:01:12 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:01:11 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:01:08 AM
   Jog target exceeds machine travel. Jog command has been ignored.
   Input: N/A   Controller: Grbl

11/5/2024, 11:00:44 AM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/5/2024, 10:38:12 AM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:15 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:14 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:14 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:13 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:11 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:10 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:46:08 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:44:36 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 3:22:26 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:22:26 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:22:26 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:22:25 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:22:23 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 3:19:06 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 3:11:32 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 3:09:51 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 3:09:41 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 2:11:58 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 2:10:38 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 2:08:49 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 2:08:23 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 2:08:07 PM
  Grbl $' system command was not recognized or supported.
  Input: N/A   Controller: Grbl

11/4/2024, 1:18:42 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:33 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:32 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:32 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:32 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:31 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:29 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:29 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:28 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:26 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:21 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/4/2024, 1:17:20 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:36 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 3:10:34 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:33 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:32 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:31 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:30 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:29 PM
  Jog target exceeds machine travel. Jog command has been ignored.
  Input: N/A   Controller: Grbl

11/1/2024, 3:10:23 PM
  Grbl $' system command was not recognized or supported.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 2:27:07 PM
  More than one g-code command that requires axis words found in block.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 2:27:06 PM
  G-code words consist of a letter and a value. Letter was not found.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:06 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:06 PM
  Max characters per line exceeded. Received command line was not executed.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:06 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:04 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:04 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:04 PM
  Max characters per line exceeded. Received command line was not executed.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:27:02 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:27:01 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:27:01 PM
G-code words consist of a letter and a value. Letter was not found.
Input: N/A   Controller: Grbl

11/1/2024, 2:27:01 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:59 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:58 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:58 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:58 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:57 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:26:55 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:37 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:37 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:37 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:37 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:37 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:36 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:36 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:36 PM
G-code words consist of a letter and a value. Letter was not found.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:36 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:35 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:33 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:33 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:33 PM
G-code words consist of a letter and a value. Letter was not found.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:33 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:30 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:23:30 PM
Max characters per line exceeded. Received command line was not executed.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:55 PM
  Max characters per line exceeded. Received command line was not executed.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:53 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:52 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:52 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:52 PM
  Missing the expected G-code word value or numeric value format is not valid.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:52 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:52 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:51 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:50 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:49 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:49 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:49 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:49 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:49 PM
G-code words consist of a letter and a value. Letter was not found.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:48 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:47 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:47 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:46 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:46 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:45 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

11/1/2024, 2:14:43 PM
Max characters per line exceeded. Received command line was not executed.
Input: N/A   Controller: Grbl

11/1/2024, 2:10:02 PM
More than one g-code command that requires axis words found in block.
Input: (VECTRIC POST REVISION)   Controller: Grbl

11/1/2024, 2:10:01 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:10:00 PM
G-code command in block requires an integer value.
Input: N/A   Controller: Grbl

11/1/2024, 2:10:00 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:59 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:59 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:58 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:58 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:58 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:57 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:57 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:57 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:56 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:56 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:56 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:56 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:56 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:55 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:55 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:55 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:55 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:54 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:53 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:52 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:52 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:52 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:52 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:09:49 PM
Max characters per line exceeded. Received command line was not executed.
Input: N/A   Controller: Grbl

11/1/2024, 2:07:12 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: (VECTRIC POST REVISION)   Controller: grblHAL

11/1/2024, 2:06:14 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:14 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:14 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:14 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:13 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:13 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:13 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:13 PM
Unsupported or invalid g-code command found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:13 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:12 PM
G-code command in block requires an integer value.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:11 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:11 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:11 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:06:09 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: grblHAL

11/1/2024, 2:03:45 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: (VECTRIC POST REVISION)   Controller: grblHAL

11/1/2024, 2:02:30 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:30 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:29 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:29 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:28 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:27 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:26 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:26 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

11/1/2024, 2:02:24 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

11/1/2024, 8:56:17 AM
G-code commands are locked out during alarm or jog state.
Input: (VECTRIC POST REV.)   Controller: Grbl

10/31/2024, 5:02:47 PM
Grbl $' system command was not recognized or supported.
Input: (VECTRIC POST REV.)   Controller: Grbl

10/31/2024, 4:53:59 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 4:53:58 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 4:53:57 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 4:53:57 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 4:15:22 PM
  G-code commands are locked out during alarm or jog state.
  Input: (VECTRIC POST REV.)   Controller: Grbl

10/31/2024, 3:48:19 PM
  Grbl $' system command was not recognized or supported.
  Input: (VECTRIC POST REV.)   Controller: Grbl

10/31/2024, 3:31:06 PM
  Missing the expected G-code word value or numeric value format is not valid.
  Input: N/A   Controller: grblHAL

10/31/2024, 3:26:38 PM
  Grbl $' system command was not recognized or supported.
  Input: (VECTRIC POST REV.)   Controller: grblHAL

10/31/2024, 1:14:18 PM
  G-code words consist of a letter and a value. Letter was not found.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:14:15 PM
  More than one g-code command from same modal group found in block.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:14:15 PM
  More than one g-code command from same modal group found in block.
  Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:14:13 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:12 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:12 PM
  G-code words consist of a letter and a value. Letter was not found.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:12 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:12 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:11 PM
  Missing the expected G-code word value or numeric value format is not valid.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:11 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:08 PM
  G-code words consist of a letter and a value. Letter was not found.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:07 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:07 PM
  G-code words consist of a letter and a value. Letter was not found.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:07 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:07 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:07 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:06 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:05 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:05 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:05 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:04 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:04 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:04 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:03 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:03 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:03 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:14:03 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

10/31/2024, 1:14:03 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:14:02 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:14:02 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:14:01 PM
Max characters per line exceeded. Received command line was not executed.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:24 PM
More than one g-code command from same modal group found in block.
Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:12:23 PM
Max characters per line exceeded. Received command line was not executed.
Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:12:23 PM
More than one g-code command from same modal group found in block.
Input: (VECTRIC POST REVISION)   Controller: Grbl

10/31/2024, 1:12:19 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:19 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:19 PM
More than one g-code command from same modal group found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:19 PM
Missing the expected G-code word value or numeric value format is not valid.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:19 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:12 PM
More than one g-code command that requires axis words found in block.
Input: N/A   Controller: Grbl

10/31/2024, 1:12:11 PM
  Missing the expected G-code word value or numeric value format is not valid.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:11 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:11 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:11 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:11 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:09 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:09 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:08 PM
  More than one g-code command that requires axis words found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:08 PM
  G-code command in block requires an integer value.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:08 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:07 PM
  More than one g-code command from same modal group found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:05 PM
  Unsupported or invalid g-code command found in block.
  Input: N/A   Controller: Grbl

10/31/2024, 1:12:05 PM
  Max characters per line exceeded. Received command line was not executed.
  Input: N/A   Controller: Grbl

10/31/2024, 12:32:14 PM

   Input: X57.997Y188.863   Controller: Grbl

10/31/2024, 12:11:05 PM
   Grbl $' system command was not recognized or supported.
   Input: N/A   Controller: Grbl

10/31/2024, 11:53:08 AM
   Max characters per line exceeded. Received command line was not executed.
   Input: N/A   Controller: Grbl

10/31/2024, 11:51:33 AM
   Repeated g-code word found in block.
   Input: X52.480Y185.368   Controller: Grbl

Terminal History

Connected to COM8 with a baud rate of 115200
ok
[MSG:Check Limits]
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[MSG:Check Limits]
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[MSG:Check Limits]
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gSender - [Grbl]
Connected to COM8 with a baud rate of 115200

G-Code File

Status	Value
Name	Crateend.tap
Sent	0
Received	441.19270582039064
Total	1212

```
(VECTRIC POST REV.)
(4AC7A5FFD0F6DEDC3B51B569B338FFCA)
T1M6
G17
G0Z20.320
G0X0.000Y0.000S18000M3
G0X13.214Y12.885
G0Z5.080
G1Z-2.500F400.0
G1X297.214F1200.0
G1Z-5.000F400.0
G1X13.214F1200.0
G1Z-7.500F400.0
G1X297.214F1200.0
G1Z-10.000F400.0
G1X13.214F1200.0
G0Z5.080
G0X12.410Y230.153
G1Z-2.500F400.0
G1X13.214Y12.885F1200.0
X12.802Y121.519
X12.410Y230.153
G1Z-5.000F400.0
G1X13.214Y12.885F1200.0
X12.802Y121.519
X12.410Y230.153
G1Z-7.500F400.0
G1X13.214Y12.885F1200.0
X12.802Y121.519
X12.410Y230.153
G1Z-10.000F400.0
G1X13.214Y12.885F1200.0
X12.802Y121.519
X12.410Y230.153
G0Z5.080
G0X297.214Y12.885
G1Z-2.500F400.0
G1X297.299Y229.928F1200.0
G1Z-5.000F400.0
G1X297.214Y12.885F1200.0
G1Z-7.500F400.0
G1X297.299Y229.928F1200.0
G1Z-10.000F400.0
G1X297.214Y12.885F1200.0
G0Z5.080
G0X64.500Y190.000Z5.080
G1Z-2.857F400.0
G1X63.728Y189.985F1200.0
X62.966Y189.940
X62.216Y189.867
X61.477Y189.766
X60.751Y189.637
X60.039Y189.482
X59.342Y189.300
X58.661Y189.094
X57.997Y188.863
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X57.350Y188.608
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X56.113Y188.031
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X54.959Y187.367
X54.414Y187.004
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X49.520Y177.875
X49.577Y177.289
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X49.805Y176.144
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X54.959Y169.569
X55.525Y169.227
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X56.722Y168.605
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X60.039Y167.454
X60.751Y167.299
X61.477Y167.170
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X64.500Y166.936
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X57.997Y188.863
X58.661Y189.094
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X50.410Y174.503
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X50.979Y173.468
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X52.925Y171.132
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X63.728Y166.951
X64.500Y166.936
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G1X63.728Y166.951F1200.0
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X60.751Y167.299
X60.039Y167.454
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X58.661Y167.842
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X49.520Y177.875
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X60.751Y189.637
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X64.500Y190.000
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X60.039Y189.482
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X58.661Y189.094
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X57.350Y188.608
X56.722Y188.330
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X60.039Y167.454
X60.751Y167.299
X61.477Y167.170
X62.216Y167.069
X62.966Y166.995
X63.728Y166.951
X64.500Y166.936
G1Z-17.143F400.0
G1X63.728Y166.951F1200.0
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X60.751Y167.299
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X54.959Y169.569
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X52.925Y171.132
X52.480Y171.568
X52.062Y172.020
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X61.477Y189.766
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X53.893Y170.314
X54.414Y169.932
X54.959Y169.569
X55.525Y169.227
X56.113Y168.905
X56.722Y168.605
X57.350Y168.328
X57.997Y168.073
X58.661Y167.842
X59.342Y167.636
X60.039Y167.454
X60.751Y167.299
X61.477Y167.170
X62.216Y167.069
X62.966Y166.995
X63.728Y166.951
X64.500Y166.936
G0Z5.080
G0X244.500
G1Z-2.857F400.0
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```
G1X230.874F1200.0
X218.524
X160.675
X148.325
X90.476
X78.126
X64.500
G1Z-5.714F400.0
G1X78.126F1200.0
X90.476
X148.325
X160.675
X218.524
X230.874
X244.500
G1Z-8.571F400.0
G1X230.874F1200.0
X218.524
X160.675
X148.325
X90.476
X78.126
X64.500
G1Z-11.429F400.0
G1X78.126F1200.0
X90.476
X148.325
X160.675
X218.524
X230.874
X244.500
G1Z-14.286F400.0
G1X230.874F1200.0
X218.524
X160.675
X148.325
X90.476
X78.126
X64.500
G1Z-17.143F400.0
G1X78.126F1200.0
Z-16.190
X90.476
G1Z-17.143F400.0
G1X148.325F1200.0
Z-16.190
X160.675
G1Z-17.143F400.0
G1X218.524F1200.0
Z-16.190
X230.874
G1Z-17.143F400.0
G1X244.500F1200.0
G1Z-20.000F400.0
G1X230.874F1200.0
Z-16.190
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X218.524
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G1X160.675F1200.0
Z-16.190
X148.325
G1Z-20.000F400.0
G1X90.476F1200.0
Z-16.190
X78.126
G1Z-20.000F400.0
G1X64.500F1200.0
G0Z5.080
G0X244.500
G1Z-2.857F400.0
G1X245.272Y166.951F1200.0
X246.034Y166.995
X246.784Y167.069
X247.523Y167.170
X248.249Y167.299
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X251.003Y168.073
X251.650Y168.328
X252.278Y168.605
X252.887Y168.905
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X254.041Y169.569
X254.586Y169.932
X255.107Y170.314
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