

Diagnostics

gSender 1.4.10

Environment

OS: Windows NT 10.0; Win64; x64

Homing: Disabled

Soft Limits: Disabled

Home Location: 11 (Front Left)

Report Inches: Disabled

Stepper Motors: Unlocked

Machine Profile

ID: 6

Company: Sienci Labs

Name: LongMill MK2

Type: 30x30

Version: MK2

Limits:

X Max: 810

Y Max: 855

Z Max: 120

Spindle/Laser: false

Laser Mode Enabled: false

Connection

Available Ports:

0:

port: COM3

manufacturer: Microsoft

inuse: false

Connected Port: COM3

Baudrate: 115200

Unrecognized Ports:

NULL

GRBL Information

Type: Grbl

Firmware Version: N/A

MPos:

a: 0.000

b: 0.000

c: 0.000

x: 0.000

y: 0.000

z: 0.000

WPos:

a: 0.000

b: 0.000

c: 0.000

x: 70.828

y: 421.290

z: 14.962

Sender Status:

Modal:

NULL

Tool: NULL

Workflow State: idle

Homing Flag: false

Preferences

Jog Presets:

Rapid:

xyStep: 20

zStep: 10

aStep: 20

xaStep: 20

feedrate: 5000

Normal:

xyStep: 5

zStep: 2

aStep: 5

xaStep: 5

feedrate: 3000

Precise:

xyStep: 0.5

zStep: 0.1

aStep: 0.5

xaStep: 0.5

feedrate: 1000

Workspace Units: in

Laser: Disabled

Rotary: Disabled

EEPROM Values

Setting	Value
\$0	5.0
\$1	254
\$2	0
\$3	6
\$4	15
\$5	15
\$6	1
\$8	0
\$9	1
\$10	511
\$11	0.010
\$12	0.002
\$13	0
\$14	14
\$15	0
\$16	0
\$17	0
\$18	0
\$19	0
\$20	0
\$21	0
\$22	0
\$23	11
\$24	100.0
\$25	5000.0
\$26	25
\$27	1.500
\$28	0.100
\$29	0.0
\$30	24000.000
\$31	7200.000
\$32	0
\$33	1000.0
\$34	0.0
\$35	0.0
\$36	100.0
\$37	0
\$39	1
\$40	1

\$41	1
\$42	2
\$43	1
\$44	4
\$45	3
\$46	0
\$47	0
\$56	5.0
\$57	100.0
\$58	-5.0
\$59	500.0
\$60	1
\$61	3
\$62	0
\$63	3
\$64	0
\$65	0
\$70	11
\$100	800.000
\$101	800.000
\$102	800.000
\$103	19.753
\$110	5500.000
\$111	5500.000
\$112	4500.000
\$113	8000.000
\$120	1000.000
\$121	1000.000
\$122	750.000
\$123	1000.000
\$130	810.000
\$131	855.000
\$132	120.000
\$133	0.000
\$140	2800
\$141	2800
\$142	2800
\$143	0
\$150	32
\$151	32
\$152	32
\$153	16
\$180	100.0

\$181	100.0
\$182	100.0
\$183	100.0
\$190	5000.0
\$191	5000.0
\$192	5000.0
\$193	5000.0
\$200	22.0
\$201	22.0
\$202	22.0
\$203	22.0
\$210	35
\$211	35
\$212	35
\$213	50
\$220	22.0
\$221	22.0
\$222	22.0
\$223	22.0
\$300	grblHAL
\$301	0
\$302	192.168.5.1
\$303	192.168.5.1
\$304	255.255.255.0
\$305	23
\$307	80
\$308	21
\$338	7
\$339	0
\$340	0.0
\$341	0
\$342	30.0
\$343	25.0
\$344	200.0
\$345	200.0
\$346	1
\$370	0
\$372	0
\$374	3
\$375	50
\$376	1
\$384	0
\$392	4.0

\$393	1.0
\$395	0
\$398	128
\$450	1
\$451	2
\$452	4
\$453	G4P0
\$454	G4P0
\$455	G4P0
\$456	0
\$457	2
\$458	0
\$459	2
\$462	8192
\$463	8193
\$464	8451
\$465	18
\$466	34
\$467	1
\$468	50.0
\$469	60.0
\$470	60.0
\$471	100.0
\$479	4
\$481	0
\$484	1
\$486	0
\$511	7
\$512	8
\$513	5
\$520	0
\$521	0
\$523	0
\$650	1
\$651	1
\$652	0
\$653	2
\$654	8
\$655	0
\$656	1
\$657	22
\$658	7
\$659	3

\$660	0
\$661	3
\$662	0
\$663	41759
\$664	0
\$665	1
\$666	0
\$668	1
\$730	255.000
\$731	0.000
\$733	1000.0
\$734	0.0
\$735	0.0
\$736	100.0
\$741	0.000
\$742	0.000
\$743	0

Recent Alarms

11/9/2024, 8:32:46 AM

EStop asserted. Clear and reset

Input: G1X8.703Y22.696Z-5.129 Controller: grbIHAL

11/9/2024, 8:24:50 AM

EStop asserted. Clear and reset

Input: N/A Controller: grbIHAL

11/9/2024, 8:03:02 AM

EStop asserted. Clear and reset

Input: (VECTRIC POST REVISION) Controller: grbIHAL

11/9/2024, 7:25:57 AM

EStop asserted. Clear and reset

Input: (VECTRIC POST REVISION) Controller: grbIHAL

11/9/2024, 7:16:08 AM

EStop asserted. Clear and reset

Input: (VECTRIC POST REVISION) Controller: grbIHAL

10/26/2024, 11:55:57 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/26/2024, 11:54:00 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/26/2024, 11:54:00 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/25/2024, 3:59:27 PM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: \$i Controller: Grbl

10/17/2024, 3:34:26 PM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 11:28:22 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 9:42:36 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2

and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 9:42:10 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 8:42:50 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 8:41:38 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 8:41:05 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/17/2024, 8:40:30 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/16/2024, 11:55:51 AM

Probe fail. Probe did not contact the workpiece within the programmed travel for G38.2 and G38.4.

Input: N/A Controller: Grbl

10/16/2024, 9:29:21 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/16/2024, 9:28:42 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/16/2024, 9:27:25 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/14/2024, 8:52:32 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/14/2024, 8:51:58 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/14/2024, 8:51:10 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

10/8/2024, 9:50:36 AM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

9/30/2024, 5:16:18 PM

Probe fail. Probe is not in the expected initial state before starting probe cycle when G38.2 and G38.3 is not triggered and G38.4 and G38.5 is triggered.

Input: N/A Controller: Grbl

9/30/2024, 4:17:28 PM

Probe fail. Probe did not contact the workpiece within the programmed travel for G38.2 and G38.4.

Input: N/A Controller: Grbl

9/28/2024, 3:36:53 PM

Probe fail. Probe did not contact the workpiece within the programmed travel for G38.2 and G38.4.

Input: N/A Controller: Grbl

9/27/2024, 5:37:28 PM

Reset while in motion. Machine position is likely lost due to sudden halt. Re-homing is highly recommended.

Input: (Header) Controller: Grbl

9/26/2024, 4:44:38 PM

Probe fail. Probe did not contact the workpiece within the programmed travel for G38.2 and G38.4.

Input: N/A Controller: Grbl

Recent Errors

11/9/2024, 9:38:34 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:38:05 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:38:04 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:38:02 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:38:01 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:59 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:56 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:54 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:52 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:51 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:43 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:42 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/9/2024, 9:37:41 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/6/2024, 2:16:33 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 3:19:40 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 3:19:38 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:59 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:54 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:53 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:23 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:21 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 2:59:15 PM

Input: \$X Controller: Grbl

11/5/2024, 1:58:56 PM

Input: \$X Controller: Grbl

11/5/2024, 1:58:44 PM

Input: \$RST=\$ Controller: Grbl

11/5/2024, 1:58:16 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:58:15 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:58:14 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:58:12 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:57:07 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:57:06 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:57:02 PM

Input: \$X Controller: Grbl

11/5/2024, 1:56:48 PM

Input: \$RST=\$ Controller: Grbl

11/5/2024, 1:56:30 PM

Input: \$RST=\$ Controller: Grbl

11/5/2024, 1:55:54 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:55:39 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:55:38 PM

Input: \$X Controller: Grbl

11/5/2024, 1:55:17 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:55:16 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:55:15 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:28:14 PM

Homing cycle failure. Homing is not enabled via settings.

Input: \$RST=\$ Controller: Grbl

11/5/2024, 1:27:42 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:41 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:40 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:39 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:38 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:36 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:35 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/5/2024, 1:27:33 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 4:39:41 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 4:39:40 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:38:20 PM

Input: N/A Controller: Grbl

11/3/2024, 3:38:19 PM

Input: N/A Controller: Grbl

11/3/2024, 3:38:17 PM

Input: N/A Controller: Grbl

11/3/2024, 3:38:14 PM

Input: N/A Controller: Grbl

11/3/2024, 3:38:13 PM

Input: N/A Controller: Grbl

11/3/2024, 3:38:11 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:45 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:42 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:26 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:26 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:25 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:25 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:25 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:24 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:24 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:24 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:24 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:23 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:23 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:22 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:22 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:21 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:20 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:19 PM

Input: N/A Controller: Grbl

11/3/2024, 3:31:13 PM

Input: \$X Controller: Grbl

11/3/2024, 3:30:54 PM

Input: N/A Controller: Grbl

11/3/2024, 3:30:52 PM

Input: N/A Controller: Grbl

11/3/2024, 3:30:51 PM

Input: N/A Controller: Grbl

11/3/2024, 3:30:49 PM

Input: N/A Controller: Grbl

11/3/2024, 3:29:09 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:32 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:31 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:31 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:31 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:30 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:29 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:29 PM

Input: N/A Controller: Grbl

11/3/2024, 3:27:28 PM

Input: N/A Controller: Grbl

11/3/2024, 3:26:10 PM

Input: \$X Controller: Grbl

11/3/2024, 3:25:36 PM

Input: \$RST=\$ Controller: Grbl

11/3/2024, 3:25:04 PM

Input: \$I Controller: Grbl

11/3/2024, 3:24:44 PM

Input: N/A Controller: Grbl

11/3/2024, 3:24:10 PM

Input: N/A Controller: Grbl

11/3/2024, 3:23:08 PM

Input: N/A Controller: Grbl

11/3/2024, 3:23:07 PM

Input: N/A Controller: Grbl

11/3/2024, 3:21:20 PM

Input: N/A Controller: Grbl

11/3/2024, 3:20:40 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:20:27 PM

Input: \$x Controller: Grbl

11/3/2024, 3:20:20 PM

Input: \$X Controller: Grbl

11/3/2024, 3:19:54 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:19:53 PM

Input: \$RST=\$ Controller: Grbl

11/3/2024, 3:19:29 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:19:26 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:19:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:18:57 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:18:55 PM

Input: \$X Controller: Grbl

11/3/2024, 3:18:28 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:18:26 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/3/2024, 3:18:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

11/1/2024, 5:15:34 PM

Input: N/A Controller: Grbl

11/1/2024, 5:15:32 PM

Input: N/A Controller: Grbl

11/1/2024, 5:12:52 PM

Input: N/A Controller: Grbl

11/1/2024, 5:12:50 PM

Input: N/A Controller: Grbl

11/1/2024, 5:12:43 PM

Input: N/A Controller: Grbl

11/1/2024, 5:12:23 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

11/1/2024, 5:11:44 PM

Input: \$X Controller: Grbl

11/1/2024, 5:11:07 PM

Input: N/A Controller: Grbl

11/1/2024, 5:09:44 PM

Input: \$X Controller: Grbl

11/1/2024, 5:08:44 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:42 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:28 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:28 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:28 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:27 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:27 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:25 PM

Input: N/A Controller: Grbl

11/1/2024, 5:08:07 PM

Input: \$X Controller: Grbl

11/1/2024, 5:07:49 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

11/1/2024, 5:07:32 PM

Input: N/A Controller: Grbl

11/1/2024, 5:07:32 PM

Input: N/A Controller: Grbl

11/1/2024, 5:07:31 PM

Input: N/A Controller: Grbl

11/1/2024, 5:07:29 PM

Input: N/A Controller: Grbl

11/1/2024, 5:07:18 PM

Input: \$X Controller: Grbl

11/1/2024, 5:06:47 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: \$REST=\$ Controller: Grbl

11/1/2024, 5:06:32 PM

Input: \$X Controller: Grbl

11/1/2024, 5:06:11 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

11/1/2024, 5:05:23 PM

Input: \$X Controller: Grbl

11/1/2024, 5:04:51 PM

Input: \$X Controller: Grbl

11/1/2024, 5:04:31 PM

Input: N/A Controller: Grbl

11/1/2024, 5:04:26 PM

Input: \$X Controller: Grbl

11/1/2024, 5:03:54 PM

Input: N/A Controller: Grbl

11/1/2024, 5:03:53 PM

Input: N/A Controller: Grbl

11/1/2024, 5:03:51 PM

Input: N/A Controller: Grbl

11/1/2024, 4:28:49 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/31/2024, 4:13:46 PM

Input: \$X Controller: Grbl

10/31/2024, 4:13:37 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:32 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:30 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:29 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:28 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:28 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:27 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:26 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:22 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:21 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:13:14 PM

Input: \$X Controller: Grbl

10/31/2024, 4:12:36 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:12:34 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:12:26 PM

Input: \$x Controller: Grbl

10/31/2024, 4:12:15 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:04:23 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 4:04:22 PM

Input: \$ Controller: Grbl

10/31/2024, 3:53:49 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:51:19 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:51:18 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:51:18 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:50:52 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:50:50 PM

Input: \$rst=\$ Controller: Grbl

10/31/2024, 3:50:11 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:50:08 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:49:46 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:48:37 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:48:32 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:48:30 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:48:19 PM

Input: \$x Controller: Grbl

10/31/2024, 3:47:39 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/31/2024, 3:47:38 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/29/2024, 7:56:51 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: \$x Controller: Grbl

10/29/2024, 7:55:29 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:28 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:28 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:28 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:26 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:24 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:24 AM

Input: N/A Controller: Grbl

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Input: N/A Controller: Grbl

10/29/2024, 7:55:23 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:23 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:23 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:23 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:21 AM

Input: N/A Controller: Grbl

10/29/2024, 7:55:17 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/29/2024, 7:53:40 AM

Input: N/A Controller: Grbl

10/29/2024, 7:53:38 AM

Input: \$rst=\$ Controller: Grbl

10/29/2024, 7:53:04 AM

Input: N/A Controller: Grbl

10/29/2024, 7:53:01 AM

Input: N/A Controller: Grbl

10/29/2024, 7:52:42 AM

Input: N/A Controller: Grbl

10/29/2024, 7:52:40 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/29/2024, 7:51:43 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/29/2024, 7:51:42 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/29/2024, 7:51:42 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:33:50 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/28/2024, 4:32:55 PM

Input: N/A Controller: Grbl

10/28/2024, 4:32:53 PM

Input: N/A Controller: Grbl

10/28/2024, 4:32:50 PM

Input: N/A Controller: Grbl

10/28/2024, 4:32:44 PM

Input: N/A Controller: Grbl

10/28/2024, 4:32:42 PM

Input: N/A Controller: Grbl

10/28/2024, 4:31:59 PM

Input: N/A Controller: Grbl

10/28/2024, 4:30:32 PM

Input: N/A Controller: Grbl

10/28/2024, 4:30:30 PM

Input: \$rst=\$ Controller: Grbl

10/28/2024, 4:29:01 PM

Input: N/A Controller: Grbl

10/28/2024, 4:28:59 PM

Input: N/A Controller: Grbl

10/28/2024, 4:28:57 PM

Input: N/A Controller: Grbl

10/28/2024, 4:28:53 PM

Input: N/A Controller: Grbl

10/28/2024, 4:28:49 PM

Input: N/A Controller: Grbl

10/28/2024, 4:28:37 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/28/2024, 4:26:45 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/28/2024, 4:25:09 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/28/2024, 4:24:15 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:24:13 PM

Input: \$rst=\$ Controller: Grbl

10/28/2024, 4:23:14 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:23:11 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:52 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:51 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:44 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:38 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:37 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:36 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:31 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:30 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:30 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:29 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:28 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 4:22:28 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/28/2024, 3:14:15 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/25/2024, 3:57:02 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: Si Controller: Grbl

10/25/2024, 3:56:17 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: \$rst=\$ Controller: Grbl

10/25/2024, 3:52:41 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:34:15 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/24/2024, 6:32:52 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:32:03 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:32:00 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:24:31 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:24:31 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:20:32 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:20:27 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:20:22 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:19:45 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:19:45 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:19:44 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:19:43 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:19:42 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:18:42 PM

Input: N/A Controller: Grbl

10/24/2024, 6:18:42 PM

Input: N/A Controller: Grbl

10/24/2024, 6:18:41 PM

Input: N/A Controller: Grbl

10/24/2024, 6:18:38 PM

Input: N/A Controller: Grbl

10/24/2024, 6:18:34 PM

Input: N/A Controller: Grbl

10/24/2024, 6:17:24 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/24/2024, 6:16:08 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/24/2024, 6:15:31 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:15:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:15:21 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:51 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:51 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:50 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:45 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:39 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:37 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:34 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:14:16 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:57 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:56 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:52 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:14 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:04 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:02 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:13:00 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:12:56 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:12:45 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

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Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:12:41 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:12:37 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/24/2024, 6:12:36 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/20/2024, 6:05:50 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/20/2024, 5:50:46 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/18/2024, 5:08:48 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/18/2024, 4:26:49 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/17/2024, 4:12:10 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/17/2024, 11:27:46 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/16/2024, 11:07:07 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/16/2024, 10:32:05 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:05 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:05 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:04 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:04 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:03 AM

Input: (Header) Controller: Grbl

10/16/2024, 10:32:02 AM

Input: (Header) Controller: Grbl

10/15/2024, 7:19:36 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/15/2024, 7:19:27 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/14/2024, 9:14:57 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/10/2024, 7:50:52 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/9/2024, 8:20:24 AM

Homing cycle failure. Homing is not enabled via settings.

Input: N/A Controller: Grbl

10/9/2024, 8:16:23 AM

Homing cycle failure. Homing is not enabled via settings.

Input: N/A Controller: Grbl

10/9/2024, 8:16:22 AM

Homing cycle failure. Homing is not enabled via settings.

Input: N/A Controller: Grbl

10/9/2024, 8:16:02 AM

Homing cycle failure. Homing is not enabled via settings.

Input: N/A Controller: Grbl

10/9/2024, 8:15:59 AM

Homing cycle failure. Homing is not enabled via settings.

Input: N/A Controller: Grbl

10/9/2024, 8:15:49 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/9/2024, 8:15:14 AM

Input: N/A Controller: Grbl

10/9/2024, 8:15:12 AM

Input: N/A Controller: Grbl

10/9/2024, 8:15:09 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/9/2024, 8:13:54 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

10/8/2024, 9:57:02 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

10/8/2024, 9:56:22 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/8/2024, 9:56:21 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/8/2024, 9:56:13 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/8/2024, 9:56:11 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

10/8/2024, 9:43:29 AM

Input: N/A Controller: Grbl

10/8/2024, 7:46:39 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

9/30/2024, 5:15:08 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 5:15:02 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:26:43 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:23:20 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:22:25 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:20:31 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:15:02 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:14:08 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:14:05 PM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/30/2024, 4:04:20 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

9/28/2024, 2:39:45 PM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/28/2024, 2:38:15 PM

Input: (Header) Controller: Grbl

9/28/2024, 2:38:14 PM

Input: (Header) Controller: Grbl

9/28/2024, 2:38:13 PM

Input: (Header) Controller: Grbl

9/26/2024, 9:15:34 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: (VECTRIC POST REVISION) Controller: Grbl

9/26/2024, 9:13:57 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/26/2024, 9:13:56 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/26/2024, 9:13:54 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/26/2024, 9:13:48 AM

Input: (VECTRIC POST REVISION) Controller: Grbl

9/26/2024, 8:15:16 AM

Missing the expected G-code word value or numeric value format is not valid.

Input: N/A Controller: Grbl

Terminal History

gSender - [Grbl]

Connected to COM3 with a baud rate of 115200

?

\$\$

<Alarm|MPos:0.000,0.000,0.000,0.000|Bf:128,1024|FS:0,0|Pn:E>

\$0=5.0 (Step pulse time, ~~\$~~)

\$1=254 (Step idle delay, ms)

\$2=0 (Step pulse invert, mask)

\$3=6 (Step direction invert, mask)

\$4=15 (Invert step enable pin, boolean)

\$5=15 (Invert limit pins, boolean)

\$6=1 (Invert probe pin, boolean)

\$8=0

\$9=1

\$10=511 (Status report options, mask)

\$11=0.010 (Junction deviation, mm)

\$12=0.002 (Arc tolerance, mm)

\$13=0 (Report in inches, boolean)

\$14=14

\$15=0

\$16=0

\$17=0

\$18=0

\$19=0

\$20=0 (Soft limits enable, boolean)
\$21=0 (Hard limits enable, boolean)
\$22=0 (Homing cycle enable, boolean)
\$23=11 (Homing direction invert, mask)
\$24=100.0 (Homing locate feed rate, mm/min)
\$25=5000.0 (Homing search seek rate, mm/min)
\$26=25 (Homing switch debounce delay, ms)
\$27=1.500 (Homing switch pull-off distance, mm)
\$28=0.100
\$29=0.0
\$30=24000.000 (Maximum spindle speed, rpm)
\$31=7200.000 (Minimum spindle speed, rpm)
\$32=0 (Laser-mode enabled as spindle, boolean)
\$33=1000.0
\$34=0.0
\$35=0.0
\$36=100.0
\$37=0
\$39=1
\$40=1
\$41=1
\$42=2
\$43=1
\$44=4
\$45=3
\$46=0
\$47=0
\$56=5.0
\$57=100.0
\$58=-5.0
\$59=500.0
\$60=1
\$61=3
\$62=0
\$63=3
\$64=0
\$65=0
\$70=11
\$100=800.000 (X-axis travel resolution, step/mm)
\$101=800.000 (Y-axis travel resolution, step/mm)
\$102=800.000 (Z-axis travel resolution, step/mm)
\$103=19.753
\$110=5500.000 (X-axis maximum rate, mm/min)
\$111=5500.000 (Y-axis maximum rate, mm/min)
\$112=4500.000 (Z-axis maximum rate, mm/min)
\$113=8000.000
\$120=1000.000 (X-axis acceleration, mm/sec²)
\$121=1000.000 (Y-axis acceleration, mm/sec²)
\$122=750.000 (Z-axis acceleration, mm/sec²)
\$123=1000.000
\$130=810.000 (X-axis maximum travel, mm)
\$131=855.000 (Y-axis maximum travel, mm)
\$132=120.000 (Z-axis maximum travel, mm)
\$133=0.000
\$140=2800
\$141=2800

\$142=2800
\$143=0
\$150=32
\$151=32
\$152=32
\$153=16
\$180=100.0
\$181=100.0
\$182=100.0
\$183=100.0
\$190=5000.0
\$191=5000.0
\$192=5000.0
\$193=5000.0
\$200=22.0
\$201=22.0
\$202=22.0
\$203=22.0
\$210=35
\$211=35
\$212=35
\$213=50
\$220=22.0
\$221=22.0
\$222=22.0
\$223=22.0
\$300=grblHAL
\$301=0
\$302=192.168.5.1
\$303=192.168.5.1
\$304=255.255.255.0
\$305=23
\$307=80
\$308=21
\$338=7
\$339=0
\$340=0.0
\$341=0
\$342=30.0
\$343=25.0
\$344=200.0
\$345=200.0
\$346=1
\$370=0
\$372=0
\$374=3
\$375=50
\$376=1
\$384=0
\$392=4.0
\$393=1.0
\$395=0
\$398=128
\$450=1
\$451=2
\$452=4

\$453=G4P0
\$454=G4P0
\$455=G4P0
\$456=0
\$457=2
\$458=0
\$459=2
\$462=8192
\$463=8193
\$464=8451
\$465=18
\$466=34
\$467=1
\$468=50.0
\$469=60.0
\$470=60.0
\$471=100.0
\$479=4
\$481=0
\$484=1
\$486=0
\$511=7
\$512=8
\$513=5
\$520=0
\$521=0
\$523=0
\$650=1
\$651=1
\$652=0
\$653=2
\$654=8
\$655=0
\$656=1
\$657=22
\$658=7
\$659=3
\$660=0
\$661=3
\$662=0
\$663=41759
\$664=0
\$665=1
\$666=0
\$668=1
\$730=255.000
\$731=0.000
\$733=1000.0
\$734=0.0
\$735=0.0
\$736=100.0
\$741=0.000
\$742=0.000
\$743=0
ok

G-Code File

Status	Value
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No File Loaded